



Ultrasonic Monitoring of Concrete Structures Affected by Alkali-Silica Reaction (ASR)

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Online Monitoring System for Concrete Structures Affected by Alkali-Silica Reaction (ASR)

Sponsor: Department of Energy NEUP 16-10214

Program: RC-5 (PD: Bruce Hallbert)

Research Team

The University of Nebraska Lincoln (lead)

The University of South Carolina

The University of Alabama

Georgia Institute of Technology

Idaho National Laboratory

Project objective

❖ **Shor term objective**

Develop a dual-mode online SHM system that integrates active and passive sensor networks with advanced signal processing algorithms to monitor ASR induced degradation in reinforced concrete structures.

❖ **Long term goal**

Provide support to a probabilistic SHM framework under development at INL, and support long-term operational and maintenance decision making

Alkali-Silica Reaction (ASR)

- ASR is a chemical reaction between Alkaline in cement and silica in aggregate of concrete.
- The expansive reaction product will cause microcrack in concrete.
- ASR is a slow process. It may take many years to show cracks.
- ASR was found in Seabrook NPP in 2010



ASR microcrack



ASR in Bridge Pier



ASR in Seabrook NPP

ASR Evaluation

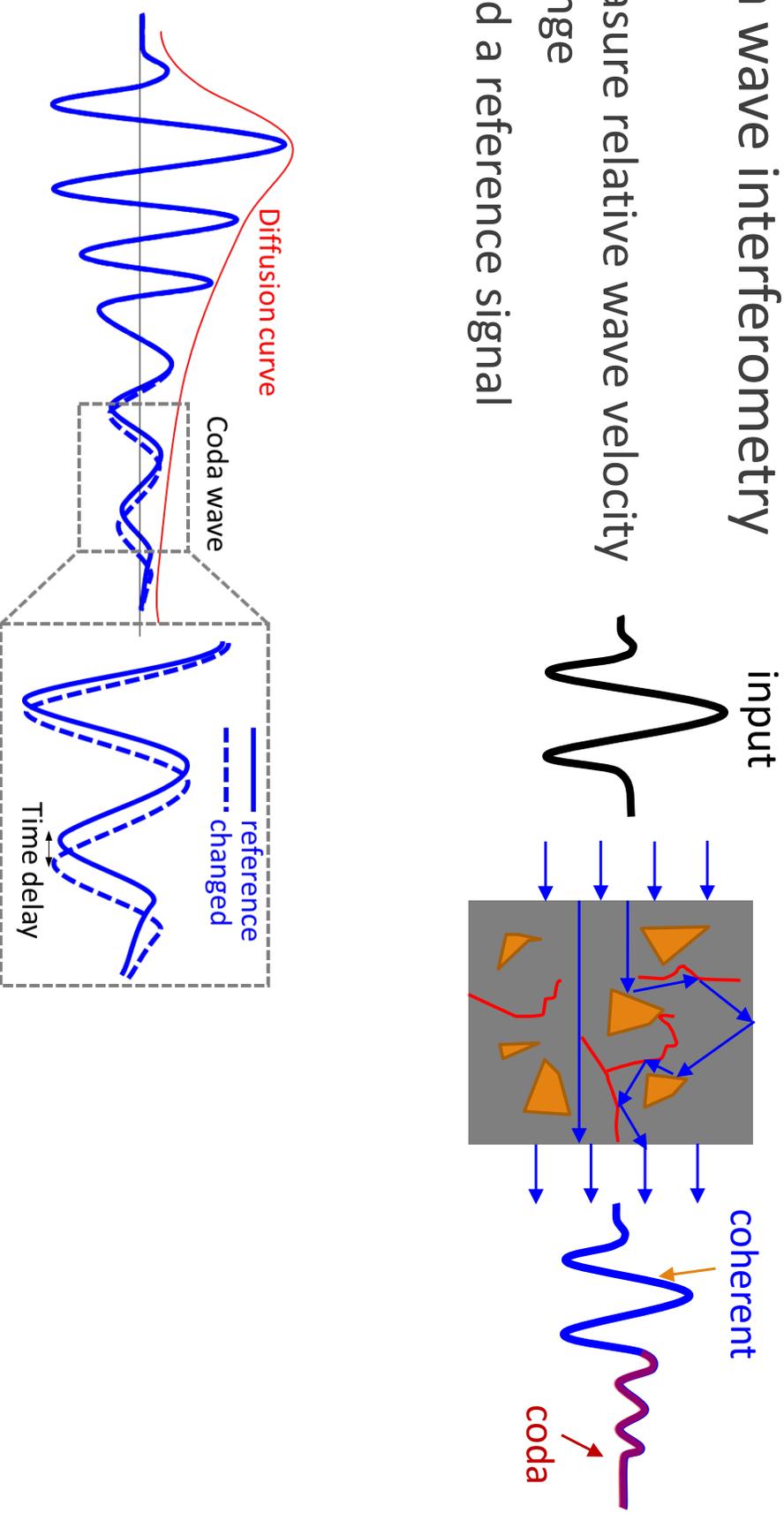
- **Problems**
 - How to detect initiation of ASR cracking?
 - How to evaluate the progression of ASR damage?
- **Proposed Solutions**
 - Active sensing using diffuse ultrasonic wave (U Nebraska)
 - Passive sensing using acoustic emission (S Carolina)
- **Other Tasks**
 - Specimen fabrication and material research (U Alabama)
 - Signal processing and prognosis modeling (Gatech and INL)
 - Validation on large scale specimens

Diffuse Ultrasonic Waves

- Waves scattered by aggregates and microcracks

- Coda wave interferometry (CWI)

- Measure relative wave velocity change
- Need a reference signal



Research Tasks at UNL

■ Experimental program

- Monitoring large scale ASR concrete specimens using diffuse ultrasonic waves – system was installed in April 2017
- Monitoring of small scale ASR specimens – will start soon
- CWI analysis on small specimens with mechanical cracks

■ Numerical study

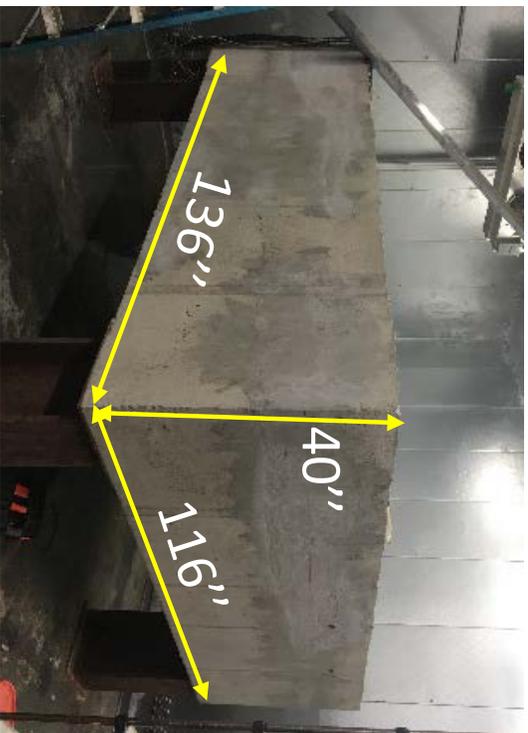
- Modeling of concrete with randomly distributed aggregates and microcracks

Three Large Scale Concrete Specimens

- ORNL and University of Tennessee built three large concrete specimens to study stress effect on ASR
 - Dimension: 3.5 x 3 x 1 m, cast in August 2016
 - Control specimen
 - Unconfined ASR specimen
 - Confined ASR specimen
- NDE researchers are invited to test on the specimens
 - Evaluate the effectiveness and reliability of NDE techniques
 - Monitor the ASR progression

Three Large Scale Concrete Specimens –

Control specimen



Unconfined ASR specimen

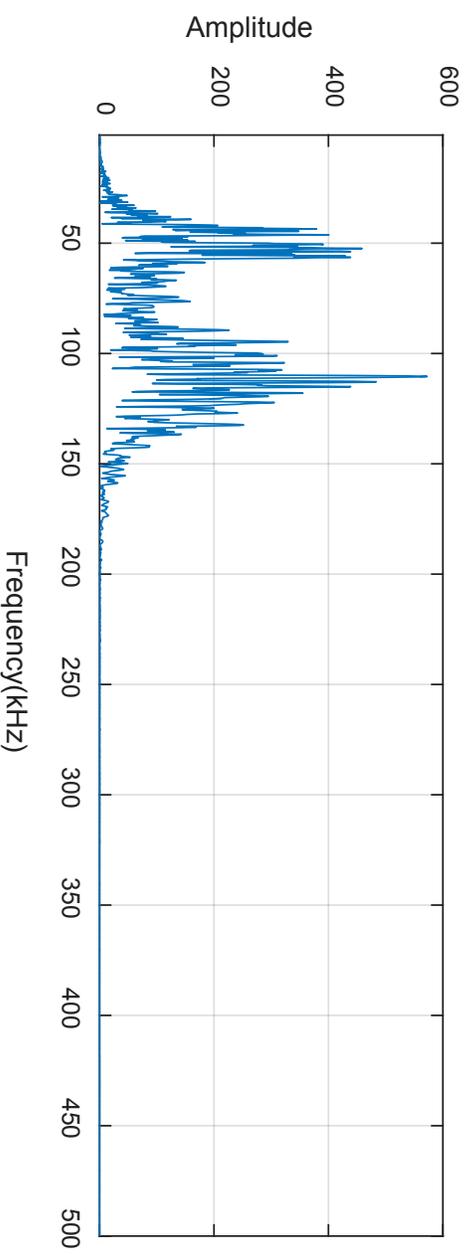
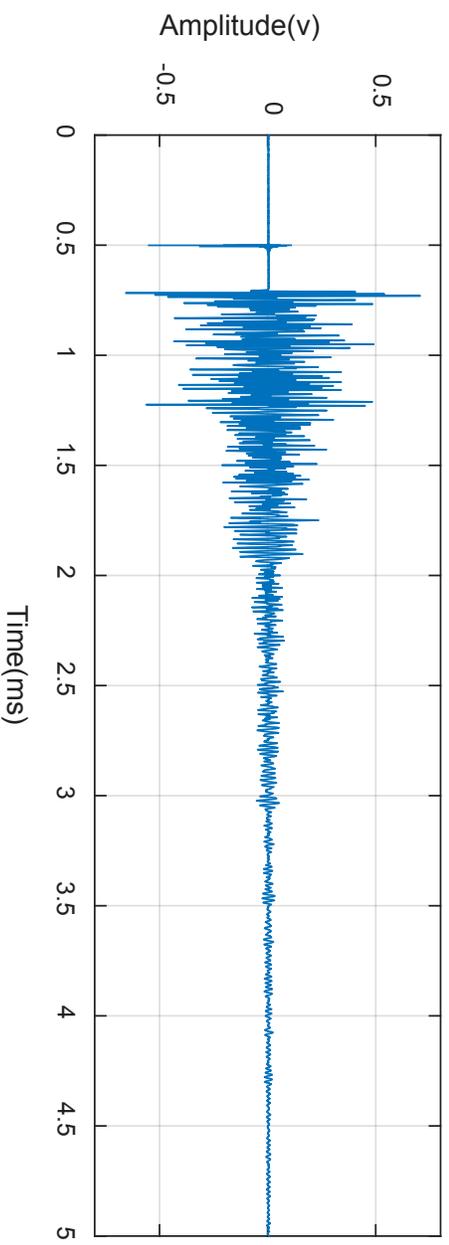


Confined ASR specimen

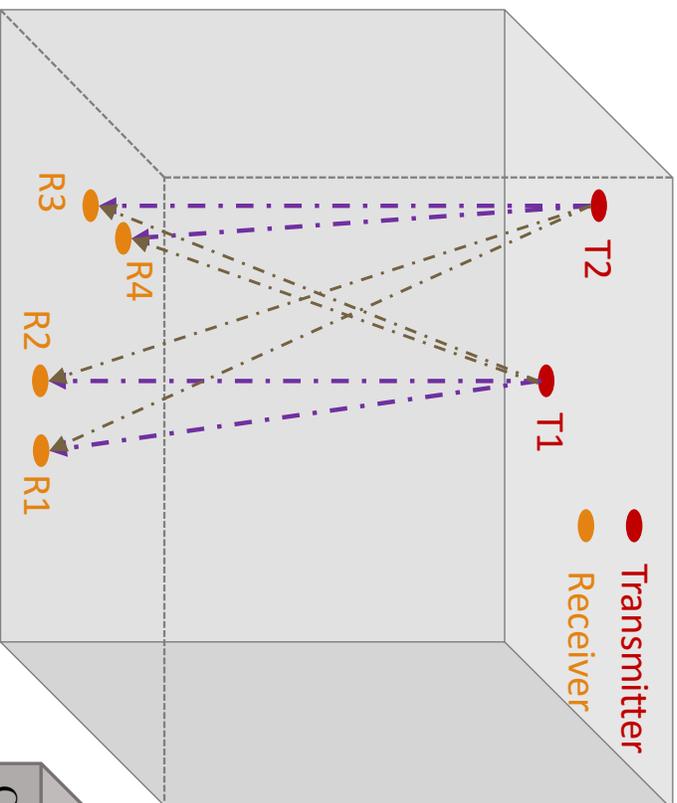


Extensive cracks observed at sensor installation (April 2017).

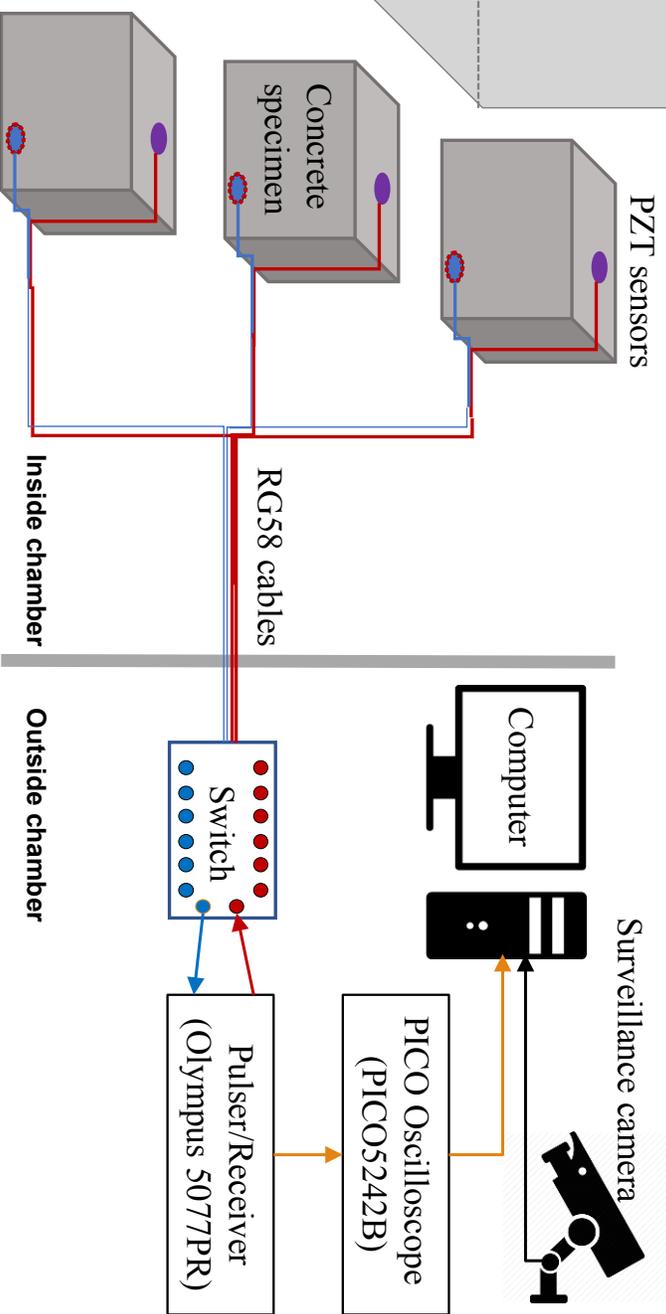
Sensor selection



Experimental setup



SENSOR ARRANGEMENTS
8 possible wave paths in
each specimen



ASR MONITORING SYSTEM

Experimental setup

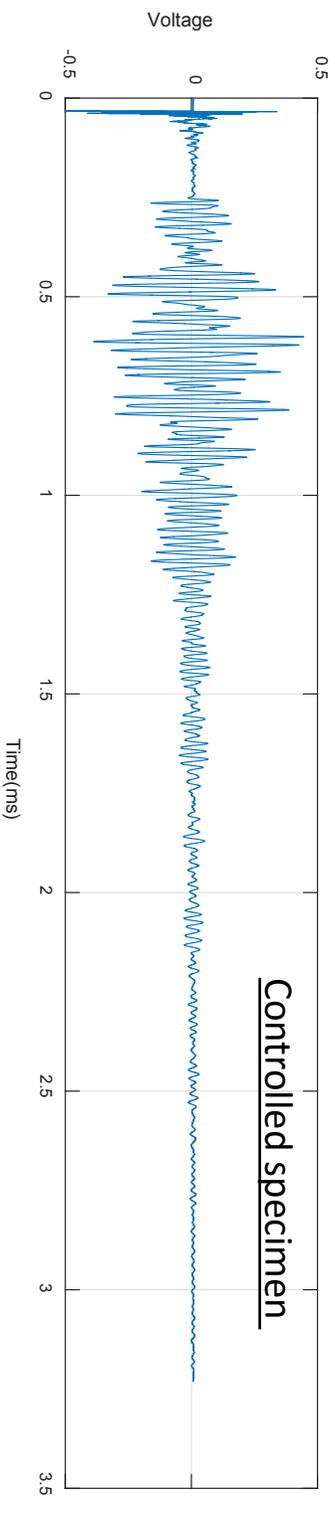
- University of Nebraska (UNL) team installed sensors (April 21) on ORNL/UTK large scale ASR specimens, and start to receive data
- Collect data around 2:15AM daily. The information was also shared acoustic emission research team.



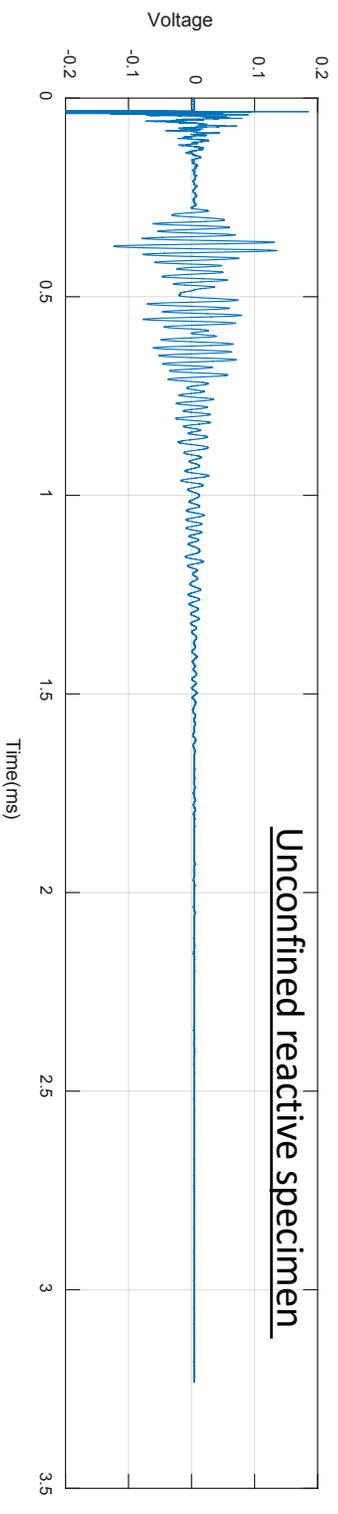
Ultrasonic remote monitoring system and sensors

Sample Time Domain Signals on 3 specimens

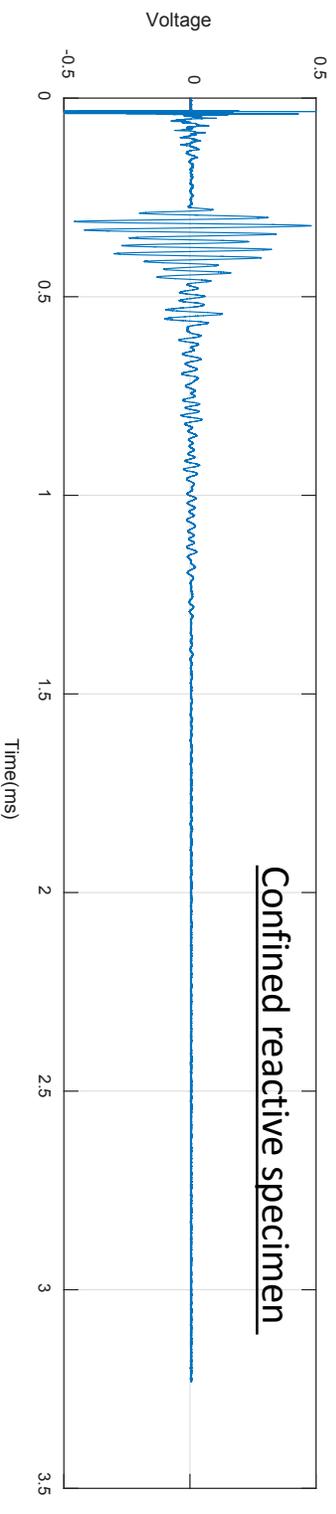
High amplitude
Slow decay



Low amplitude
Slow decay



High amplitude
Fast decay



Temperature effect

- Velocity change can be caused by
 - Temperature change
 - Microcracking
 - Shrinkage, continuing hydration induced strength increase
- Temperature variation has significant effect on CMI analysis, much larger than microcracking effect
- Relative wave velocity change dV/V is inversely proportional to temp change
- Temperature effect is typically compensated by a reference specimen in the same temp condition

Future work

- Improve understanding on temperature effect on opening/closing of microcracks, and the effect of which on diffuse wave analysis.
- Start detailed monitoring and analysis on medium size ASR specimens by December 2017
- Collaborate with U South Carolina to analyze data recorded by the AE sensors – feasibility to develop a dual function system using the AE and ultrasonic sensors.

Acknowledgements

- DOE NEUP program
- University of Tennessee Knoxville and ORNL for providing access to the large scale specimens
- Collaborators (U S Carolina, U Alabama, Gatech, INL)
- University of Nebraska for cost share and space allocation